# **KOHLER**

# Industrial Diesel Generator Set – B1000 50 Hz



RATINGS 400 V - 50 Hz			
Standby	kVA	1000	
	kWe	800	
Prime	kVA	909	
	kWe	727	



### GENERAL SPECIFICATIONS

Engine brand	BAUDOUIN
Alternator commercial brand	KOHLER
Voltage (V)	400/230
Standard Control Panel	APM403
Consumption @ 100% load ESP (L/h)	209
Consumption @ 100% load PRP (L/h)	187
Emission level	Fuel consumption optimization
Type of Cooling	Mechanical driven fan
Performance class	G2

### **GENERATOR SETS RATINGS**

				Stan	idby Ra	iting	Prime	Rating
	Voltage	PH	Hz	kWe	kVA	Amps	kWe	kVA
P1000	415/240	3	50	800	1000	1391	727	909
B1000	400/230	3	50	800	1000	1443	727	909
	380/220	3	50	800	1000	1519	727	909
DIMENSIONS	S COMPACT \	/ERS	ION					
Length (mm)						4417		
Width (mm)						1740		
Height (mm)						2384		
Tank capacit	y (L)					500		
Dry weight (	(g)					7700		
DIMENSIONS	S SOUNDPRO	OFEI	D VERS	SION				
Type soundp	roofing				NO	T AVAILA	BLE	
Length (mm)						6413		
Width (mm)						2160		
Height (mm)						2753		
Tank capacit	y (L)					1035		
Dry weight (	(g)					9900		
Acoustic pres (75% PRP)	ssure level @	1m iı	n dB(A	) 50Hz		86		
Acoustic pres (75% PRP)	ssure level @	7m iı	n dB(A	) 50Hz		77		

### Benefits & features

### **KOHLER** premium quality

- KOHLER provides one source responsibility for the generating set and accessories
- The generator set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production tested
- The generator sets are designed in accordance to ISO8528
- Approved for use with HVO (Hydrotreated Vegetable Oil) according to EN15940

### **KOHLER** premium performances

# Engines

- High reliability enhanced through a simple design for optimal functional performances
- High performances turbochargers providing high engine performances under all loads
- Easy operation and maintenance: accessories requiring daily maintenance are conveniently located on the same side of the engine

#### Alternator

- Provide industry leading motor starting capability
- Excitation system to permit sustained overcurrent > 300% In, during 10 sec
- Built with a class H insulation and IP23

### Cooling

- A compact and complete solution using a mechanical driven fan radiator
- High temperature and altitude product capacity available

#### **Control Panel**

 The KOHLER wide controller range provides the reliability and performances you expect from your equipment. You can program, manage and diagnose it easily and in an efficient way

## KOHLER worldwide support

- A standard two-year or 1000-hours limited warranty for standby applications.
- A standard one-year or 2500 hours limited warranty for prime power applications.
- A worldwide product support

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.

# KOHLER.

### Engine

General	
Engine brand	BAUDOUIN
Engine ref.	12M26G1000_5 *
Air inlet system	Turbo
Fuel	Diesel Fuel/HVO
Emission level	Fuel consumption optimization
Cylinder configuration	V
Number of cylinders	12
Displacement (l)	31.81
Bore (mm) * Stroke (mm)	150 * 150
Compression ratio	15.7 : 1
Speed 50Hz (RPM)	1500
Maximum stand-by power at rated RPM (kW)	902
Charge Air coolant	Air/Air
Injection Type	Direct
Governor type	Electronic
Air cleaner type, models	Dry
Fuel system	
Maximum fuel pump flow (l/h)	595
Fuel Inlet Minimum recommended size (mm)	14
Fuel Outlet Minimum recommended size (mm)	14
Max head on fuel return line (m)	5,90
Maximum allowed inlet fuel temperature (°C)	70
Consumption with cooling system	
Specific consumption @ ESP Max Power (g/kW.h)	203.90
Specific consumption @ PRP Max Power (g/kW.h)	200.30
Specific consumption @ 75% of PRP Power (g/kW.h)	200.10
Specific consumption @ 50% of PRP Power (g/kW.h)	206.60

\* Engine reference may be partially modified depending on genset application, options selected by the customer and lead time required.

\*\* Fuel consumption is up to 4% higher when using HVO than Diesel Fuel

Lubrication System			
Oil system capacity including filters (I) 114			
Min. oil pressure (bar) 2			
Max. oil pressure (bar)			
Oil sump capacity (I)	109		
Oil consumption 100% ESP 50Hz (I/h)	0.6570		
Air Intake system			
Max. intake restriction (mm H2O)	663		
Combustion air flow (I/s)	1123		
Exhaust system			
	PRP	ESP	
Exhaust gas temperature (°C)	550	550	
Exhaust gas flow (L/s)	2575	2772	
Max. exhaust back pressure (mm H2O)	765		
Cooling system			
Radiator & Engine capacity (I)	1	08	
Fan power 50Hz (kW)	30		
Fan air flow w/o restriction (m3/s)	24		
Available restriction on air flow (mm H2O)	ilable restriction on air flow (mm H2O) 20		
Type of coolant	Gencool		
Coolant capacity HT, engine only (I)	HT, engine only (I) 191		
Max coolant temperature, Shutdown (°C)	103		
Thermostat begin of opening HT (°C)	77		
Thermostat end of opening HT (°C) 87			

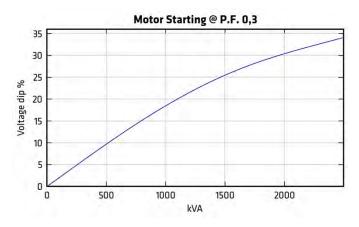
Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.



### **Alternator Specifications**

Alternator Specifications	
Alternator commercial brand	KOHLER
Kohler Alternator description	KH03450T
Number of pole	4
Number of bearing	Single Bearing
Technology	Brushless
Indication of protection	IP23
Insulation class	н
Number of wires	12
AVR Regulation	Yes
Coupling	Direct
Capacity for maintaining short circuit at 3 In for 10 s	Yes
Application data	
Overspeed (rpm)	2250
Power factor (Cos Phi)	0.80
Voltage regulation at established rating (+/- %)	0.50
Wave form : NEMA=TIF	<40
Wave form : CEI=FHT	<2
Total Harmonic Distortion in no-load DHT (%)	2.7
Total Harmonic Distortion, on linear load DHT (%)	2.0
Recovery time (Delta U = 20% transcient) (ms)	200
Performance datas	
Continuous Nominal Rating 40°C (kVA)	930
Unbalanced load acceptance ratio (%)	8

Peak motor starting (kVA) based on x% voltage dip power factor at 0.3



### **Alternator Standard Features**

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof construction
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.



## Dimensions compact version with baseframe fuel tank

Length (mm) * Width (mm) * Height (mm)
Dry weight (kg)
Tank capacity (L)

4417 \* 1740 \* 2384 7700 500



# M427 - Dimensions soundproofed version

Length (mm) * Width (mm) * Height (mm)	6413 * 2160 * 2753
Dry weight (kg)	9900
Tank capacity (L)	1035
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	86
Sound power level guaranteed (Lwa) 50Hz (75% PRP)	107
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	77
Weither and a state of the second second	

\* dimensions and weight without options

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.



# APM403



# BASIC GENERATING SET AND POWER PLANT CONTROL

The APM403 is a versatile control unit which allows operation in manual or automatic mode

- Measurements : voltage and current
- kW/kWh/kVA power meters
- Standard specifications: Voltmeter, Frequency meter.
- Optional : Battery ammeter.
- J1939 CAN ECU engine control
- Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Startup failure, alternator min/max, Emergency stop button.
- Engine parameters: Fuel level, hour counter, battery voltage.
- Optional (standard at 24V): Oil pressure, water temperature.
- Event log/ Management of the last 300 genset events.
- Mains and genset protection
- Clock management
- USB connections, USB Host and PC,
- Communications : RS485 INTERFACE
- ModBUS protocol /SNMP
- Optional : Ethernet, GPRS, remote control, 3G, 4G,
- Websupervisor, SMS, E-mails

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.



# **STANDARD DELIVERY**

All our gensets are fitted with:

- Industrial water-cooled DIESEL engine
- Electric starter & charge alternator
- Standard air filter
- Electric circuit breaker, adapted to the short-circuit current of the generating set
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- Personal protection ensured by protective grilles on hot and rotating parts
- Fuel tank welded inside the genset frame
- Charged DC starting battery with electrolyte
- Emergency stop button on the outside
- User's manual (1 copy)
- Packing under plastic film

# TERMS OF USE

According to the standard, the nominal power assigned by the genset is given for 25°C Air Intlet Temperature, of a barometric pressure of 100 kPA (100 m A.S.L), and 30% relative humidity. For particular conditions in your installation, refer to the derating table.

# WARRANTY INFORMATIONS

Standard Warranty Period:

- for Products in "back-up" service
  - o 30 months from the date the Product leaves the plant
  - o 24 months from the Product's commissioning date
  - o 1,000 running hours

The warranty expires when one of the above conditions is met.

- for Products in "prime" or "continuous" service (continuous supply of electricity, either in the absence of any normal electricity grid or to complement the grid),
  - o 18 months from the date the Product leaves the plant
  - 12 months from the Product's commissioning date
  - o 2,500 running hours

The warranty expires when one of the above conditions is met.

For more details regarding conditions of application and scope of the warranty please refer to our General "terms & conditions of sales".

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.